









EXPLORE THE TRADITION

There's simply no question that the heart of today's home resides in the kitchen. Which is why we're thrilled to introduce The Debut Series which creates a comfortably elegant setting; it slows the pulse and warms the spirit, with an unending array of design options and accents. Features that include varying depths, extended stiles, flush finished end options, valance options, and specialty molding. As well as a vast array of durable, environmentally-friendly paint finishes. We invite you to explore the tradition that fine craftsmanship, beautiful finishes, and architectural detailing will bring to your kitchen.



















SELECT CONSTRUCTION

Particleboard cabinet with plywood drawer



START THE TRADITION

Debut Series Select Construction invites you to start a tasteful tradition with cabinets that artfully combine quality and efficiency. Set the tone for a beautiful space certain to become the warm heart of your home, a room where both cooking and congregating are a pleasure. Whether you're creating a new kitchen, completing a room or adding storage capacity throughout your home, we've got the expertise you deserve. Start a tradition of good taste today.



SELECT CONSTRUCTION:

- Corner Gusset
- 3/4" particleboard Half depth adjustable shelves with natural birch laminate
- Soft-close door system
- Woodgrain laminate interior
- 1/2" Particleboard tops and bottoms with woodgrain laminate interior
- Laminate hardboard back
- 1/2" particleboard end panel with matching woodgrain laminate exterior
- 1/2"
 Particleboard
 hanging rails

PREMIUM DRAWER

Solid wood

center stile

face frame and

 3/4" thick plywood dovetail drawer with UV clear finish



ESTATE CONSTRUCTION

Particleboard cabinet with soft-close door and drawer



MAKE IT UNIQUELY YOURS

Old-world craftsmanship meets high-tech application. **Debut Series Estate Construction** sets the standard for elegance and durability in your kitchen. The result is a hard-working, smoothly functioning cabinet. Hardwood face frame, center stile and hanging rails ensure stability and longevity. The European-inspired concealed hinges and soft-close drawer guides make this cabinet aesthetically pleasing and a pleasure to use. Make it uniquely yours by choosing your favorite wood, finish, door style and other semi-custom options.



Please note: The O indicates a construction change that has been added since the previous, SELECT box construction.

ESTATE CONSTRUCTION:

- Corner Gusset
- 3/4" particleboard FULL depth adjustable shelves with natural birch laminate
- Soft-close door system
- Woodgrain laminate interior
- 1/2" Particleboard tops and bottoms with woodgrain laminate interior
- Laminate hardboard back
- 1/2" particleboard end panel with matching woodgrain laminate exterior
- 1/2"
 Particleboard
 hanging rails
- Solid wood face frame and center stile

ELITE DRAWER

Celite dovetail drawers include 5/8" thick solid hardwood sides and 1/4" plywood bottoms with full extension soft-close undermount drawer guides



EXECUTIVE CONSTRUCTION

All plywood cabinet with UV clear finish on interior. Skins required on exposed ends.



QUALITY FOR THE AGES

Your dream kitchen starts with heirloom-quality **Debut Series Executive Construction cabinetry**. These top-quality furnishings reflect the master's eye for elegant design. And they're constructed to outlast and outperform everything else in your kitchen. From the half-inch plywood tops, bottoms and solid back to the 3/4" adjustable shelf, **Executive Construction** surpasses all expectation. This fine cabinetry is fully customizable. Add the door styles and color choices that create a uniquely personal look. From daily use to elegant entertaining this fine cabinet delivers quality for the ages.



Please note: The O indicates a construction change that has been added since the previous, ESTATE box construction.

EXECUTIVE CONSTRUCTION:

- O Stretcher Rail
- 3/4" plywood FULL-depth adjustable shelves with UV clear finish
- Soft-close door system
- VeneerUV clear finishon interior
- 1/2 plywood tops and bottoms with veneer - UV clear finish on interior and exterior
- 1/2" plywood end panels with raw exterior
- 1/2" solid plywood back
- Solid wood face frame and center stile

ELITE DRAWER

 Elite dovetail drawers include 5/8" thick solid hardwood sides and 1/4" plywood bottoms with full extension soft-close undermount drawer guides



	SELECT	ESTATE	EXECUTIVE
FACE FRAME:	• Solid wood face frame 1 ¾" x ¾" doweled, glued and stapled.	• Solid wood face frame 1 3/4" x 3/4" doweled, glued and stapled.	• Solid wood face frame 1 3/4" x 3/4" doweled, glued and stapled.
CENTER STILE:	• Solid wood center stile is 3 ½" x ¾"	• Solid wood center stile is 3 ½" x ¾"	• Solid wood center stile is 3 ½" x ¾"
TOP SUPPORT:	Corner Gussets	Corner Gussets	Stretcher Rail
DRAWER:	 Premium Drawer: 3/4" plywood dovetail drawer with UV clear finish 	Elite Drawer: Soft-close dovetail drawer	Elite Drawer: Soft-close dovetail drawer
HINGE:	Soft-close door system	Soft-close door system	Soft-close door system
END PANELS:	• ½" particleboard end panels with matching woodgrain laminate exterior	• ½" particleboard end panels with matching woodgrain laminate exterior	 ½" plywood end panels with raw exterior
TOPS & BOTTOMS:	 ½" particleboard tops and bottoms with natural birch laminate 	 ½" particleboard tops and bottoms with natural birch laminate 	• ½" plywood tops and bottoms with veneer - UV clear finish on interior and exterior
BACK SUPPORT:	• ½" particleboard hanging rail	• ½" particleboard hanging rail	Hanging rails removed, solid back
BACK:	1/8" laminated hardboard back	1/8" laminated hardboard back	• ½" solid plywood back
SHELVES:	 ¾" particleboard HALF depth adjustable shelves with natural birch laminate 	 ¾" particleboard FULL depth adjustable shelves with natural birch laminate 	3/4" plywood FULL depth adjustable shelves with UV clear finish
INTERIOR:	 Interior: laminate woodgrain with natural birch laminate 	 Interior: laminate woodgrain with natural birch laminate 	Interior: veneer UV clear finish





EXCEPTIONAL CRAFTSMANSHIP

Our state-of-the-art facility, ensures a finish that will highlight the characteristics; giving wood beauty, color and depth. This gives all of our stains in our cabinet collection an elegant "furniture touch". The Debut Series offers many semi-custom options so you can create your own unique design.

OPTIONS:

- Flush finished ends
- Mantle hoods
- Increased or reduced cabinet depth
- Clipped corners
- Specialty molding
- Valance options
- Turned posts & table legs





WOOD SPECIES















8

1. CHERRY

Cherry's smooth, tight- grain, rich color, and stability have won high favor for use in kitchen cabinetry. Cherry ranges in color from white to deep red-brown. It is exceptionally stable & unsurpassed in its finishing qualities. Cherry's color deepens, mellows, with age due to its unique photosensitivity.

2. MAPLE

Maple is a strong, evenly-textured wood with a natural luster. While it is very uniform, you will notice random mineral streaks, worm tracks, or birds-eye patterns. The grain is primarily straight, but can be wavy at times. Maple is a closed-grain wood that sands to a verv smooth finish. As it ages, maple will take on a golden hue. Due to the density & hardness of maple, natural expansion & contraction may be more apparent at ioints than with softer hardwoods.

3. HICKORY

Hickory is a relatively smooth hardwood chosen for its dramatic color and shade variation and its prominent grain.
Color can vary from nearly white to medium -brown.
Bird pecks, small pin knots, and minera streaks are common in hickory.

4. RUSTIC

Rustic Hickory is a relatively smooth hardwood chosen for its dramatic color and shade variation and its prominent grain. Color can vary from nearly white to medium - brown.

Bird pecks, small pin knots, and mineral streaks are common in hickory.

5. OAK

Red oak is strong, warm, and opengrained. Because of oak's open grain it has a semi-smooth feel after it has been finished. Oak stains easily and evenly with a pronounced grain. Some color variation from reddish-tan to medium-brown is possible in its natural state. Occasional pin knots and mineral streaks are also characteristic of oak.

6. THERMAFOIL

Produced using a high quality 3/4" MDF "Medium Density Fiberboard". After door preparation, the MDF is wrapped with a durable vinyl like product "Thermafoil", by using a combination of heat and pressure.

7. TRUE TOUCH

Built from revolutionary alternative materials, True Touch gives you the perfect embossed texture of stained wood. Components are always environmentally safe & low maintenance. Made from engineered wood that is stable & robustly built, these materials completely eliminate the concern of expansion and contraction.

8. MDF

MDF is made from an engineered wood product with a consistant core and a smooth surface. More durable than solid hardwoods, MDF is more resistant to warping, expansion and contraction than other hardwoods.



CHERRY 11 DOOR STYLES • 15 FINISHES

Please Note: Arch Doors Are Available On Upper Cabinets Only

SO=Standard Overlay Doors

FO= Full Overlay Doors

V= Veneer Center Panel

SW= Solid Wood Center Panel



Madison Cherry Medium SO • V



Princeton Cherry Natural Harvest **SO • V**



Wexford Cherry Natural FO • V



Capri Cherry Medium SO • V



Oxford Cherry Natural FO • V



Cambridge Cherry Natural Harvest **FO • V**



Athena Cherry
Cabernet Harvest
FO • SW
Also available in Arch



Barcelona Cherry Amaretto FO • SW



MonteCarlo Cherry Mocha Harvest FO • SW



Torino Cherry Mocha Sable FO • SW



CHERRY FINISHES







Natural

Medium

Amaretto





Mocha

Cabernet

HARVEST & SABLE GLAZE





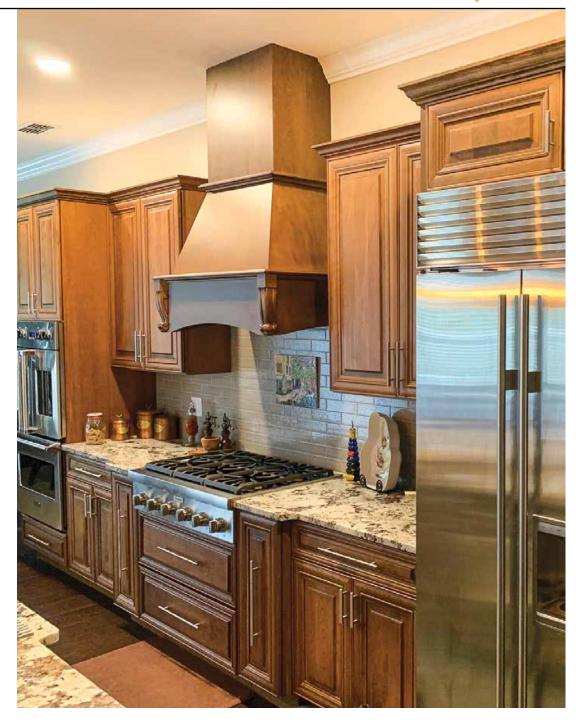
Choose the fine application of glaze you love the best.

Harvest

Sable

Madison, Wexford & Capri Cherry Doors are not available with Glaze

*Note: The glaze on Mocha Harvest and Cabernet Harvest is very subtle.



Check availability of Glaze and Finish combinations in the Price Book.



MAPLE 31 DOOR STYLES • 79 FINISHES

Please Note: Arch Doors Are Available On Upper Cabinets Only

SO=Standard Overlay Doors

FO= **Full Overlay Doors**

V= Veneer Center Panel

SW= Solid Wood Center Panel



Madison Maple Espresso SO • V



Princeton Maple Amaretto SO • V



Quincy Maple Nutmeg SO • V



Suffix Maple Honey SO • SW



Kensington Maple Ivory Harvest SO • V



Prescott Maple Toast Harvest FO • V



Vista Maple Ivory FO • V



Cambridge Maple Bisque Harvest FO • V



Chelsea Maple Web Gray FO • V



Durham Maple Amaretto FO • V



Norwich Maple Platinum FO • V



Portofino Maple
Toast
SO • SW
Also Available in Arch



Southport Maple Walnut FO •V



Verona Maple
Natural
FO • V
Also Available in Arch





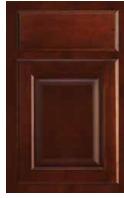
Wexford Maple Halcyon Green FO • V



Ashford Maple Mocha FO • V



Bedford Maple Sea Salt FO • V



Capri Maple Cabernet SO • V



Mayfair Maple Silver Strand FO • V



Nottingham Maple In The Navy FO • V



Oxford Maple
Cabernet Harvest
FO • V



Athena Maple
Ebony Distressed (A) ★
FO • SW
Also Available in Arch



Catalina Maple Charcoal FO • SW



Chatham Maple Ivory FO • V



Sheffield Maple Espresso FO • V



Barcelona Maple Amaretto FO • SW



MonteCarlo Maple Bisque Harvest FO • SW



Torino Maple Walnut FO • SW



MAPLE FINISHES (Also See Maple Color Tones and Accent Color Tones page 15)











Nutmeg





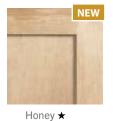




Espresso

MAPLE ACCENT STAINS







Maple Accent Stains

★ Only available on Estate and Executive Construction: Skins required on exposed ends

HARVEST & SABLE GLAZE





Choose the fine application of glaze you love the best.

Check availability of Glaze and Finish combinations in the Price Book.

Madison, Quincy, Wexford, Capri and Ashford Maple Doors are not available with Glaze

*Note: The glaze on Mocha Harvest, Cabernet Harvest and Charcoal Harvest is very subtle.

Maple Distressed Finish

(See The Art of Distressing page 24)

Available in the following options:

- **Executive Construction Only**
- Color Tones and Accent Color Tones
- Accent Stains and Color SPLASH

Available on these specific maple doors:

Portofino Torino MonteCarlo Athena Catalina



MAPLE & MDF FINISHES

(See MDF Doors page 16)

Maple & MDF Accent Color Tones:

★ Only available on Estate and Executive Construction: Skins required on exposed ends

Maple & MDF

COLORSPLASH™

(See Color SPLASH page 22)

Available on most Maple & all MDF door styles in Executive Construction.

MAPLE & MDF COLOR TONES



MAPLE & MDF ACCENT COLOR TONES*



Madison, Quincy, Wexford, Capri and Ashford Maple Doors & Bristol and Dublin MDF Doors are not available with Glaze Madison and Quincy Maple Doors are not available in Color Tones or Accent Color Tones.

Check availability of Glaze and Finish combinations in the Price Book.



MDF 3 DOOR STYLES • 54 FINISHES



Bristol Ivory SO • MDF



Dublin Ash SO • MDF



York
Suede Stone
SO • MDF

SO=Standard Overlay Doors

FO= **Full Overlay Doors**

V= Veneer Center Panel

SW= Solid Wood Center Panel

MDF = **Medium Density Fiberboard**

MDF FINISHES

Available in 6 Color Tones and 14 Accent Color Tones

(See Maple & MDF Finishes page 15 to view colors)

Bristol and Dublin MDF Doors are not available with Glaze



HICKORY & RUSTIC HICKORY 6 DOOR STYLES • 9 FINISHES

Please Note: Arch Doors Are Available On Upper Cabinets Only



Madison Hickory Medium SO • V



Capri Hickory Natural SO • V



Oxford Hickory
Medium Harvest
FO • V



Torino Hickory
Medium Harvest
FO • SW



Athena Hickory
Natural
FO • SW
Also Available in Arch



Athena Rustic
Natural
FO • SW
Also Available in Arch

RUSTIC HICKORY

Only available in 3 finishes:Natural • Medium • Mocha

HICKORY FINISHES



Natural



Medium



Mocha

HARVEST & SABLE GLAZE



Choose the fine application of glaze you love the best.

Harvest

Sable

Madison & Capri Hickory Doors are not available with Glaze

*Note: The glaze on Mocha Harvest is very subtle.

Check availability of Glaze and Finish combinations in the Price Book.



OAK 10 DOOR STYLES • 30 FINISHES

Please Note: Arch Doors Are Available On Upper Cabinets Only

SO=Standard Overlay Doors

FO= **Full Overlay Doors**

V= Veneer Center Panel

SW= Solid Wood Center Panel



Madison Oak Nutmeg SO • V



Princeton Oak Mocha Harvest SO • V



Quincy Oak Walnut SO • V



Capri Oak Light SO • V



Oxford Oak Mocha FO • V



Natural
SO • SW
Also Available in Arch



Athena Oak
Medium Harvest
FO • SW
Also Available in Arch



Torino Oak Charcoal FO • SW



OAK FINISHES



















Walnut

OAK COLOR TONES















Choose the fine application of glaze you love the best.

Madison, Quincy and Capri Oak Doors are not available with Glaze

*Note: The glaze on Mocha Harvest, Cabernet Harvest and Charcoal Harvest is very subtle.

Check availability of Glaze and Finish combinations in the Price Book.



THERMAFOIL 11 DOOR STYLES • 6 FINISHES

Please Note: Arch Doors Are Available On Upper Cabinets Only



Aspen Thermafoil White SO • T



Artic Thermafoil White SO • T



Aurora Thermafoil White FO • T



White
FO • T
Also Available in Arch



Nordic Thermafoil Classic White FO • T

SO=Standard Overlay Doors

FO= **Full Overlay Doors**

T= Thermafoil

TT= True Touch

THERMAFOIL FINISHES

Available in all doors:



White



Bisque

Available in Aurora and Concord Only:



Mist



Smoke



Charcoal



Walnut



Brighton Thermafoil Square White FO • T



Concord Thermafoil White FO • T



Everest Thermafoil White FO • T



Seabreeze Thermafoil Square White FO • T

Also Available in Arch



TRUE TOUCH 4 DOOR STYLES • 8 TEXTURES



Avalon Espresso FO • TT



Solara Smoke FO • TT



Prism Charcoal FO • TT

TRUE TOUCH TEXTURES

Available in Avalon, Solara and Prism:



Cabernet



Smoke





Charcoal



Espresso



Fog

PRO TEXTURES

Available in Luna Only:



Pearl ★



Pebble ★

★ Face Frames are coordinating True Touch material



Pearl SO • TT



Color SPLASH

Order Custom Painted Cabinets of Your Choice Today!

Color SPLASH allows you the opportunity to put your own personal splash of color into your life. Because every dream has its own unique color, The Debut Series is proud to offer these cabinets in the full offering of colors from Sherwin - Williams®.

 $\mathsf{COLOR} \textcolor{red}{\mathsf{SPLASH}}^{\scriptscriptstyle{\mathsf{M}}}$







Strong, Full Color Offering.

Colors can be selected from the standard Sherwin -Williams® fan deck, the same one used by Sherwin - Williams® paint stores nationwide.

Available On Most Maple & All MDF Door Styles in Executive Construction Only

COLOR SPLASH™





Cover The Earth® and Sherwin-Williams® are federally registered trademarks of The Sherwin-Williams Company or one of its wholly owned subsidiaries.







THE ART OF DISTRESSING

Order From 3 Distinct Distressed Cabinet Options

Choose from options A, B or C:

A. Sand-off

B. Antiqued Rubbed Sand-off • Worm Holes

C. Distressed Antiqued Rubbed Sand-off • Worm Holes • Thread Marks

Legacy has developed a distressing guideline with three distinct designs, allowing you the option to decide what best fits your personal style. Like any other distressed item, no two items will look alike.

Choose From 5 Maple Door Styles:

Portofino, Athena, Catalina, Torino, and MonteCarlo

Available in Executive Construction Only





B. Antiqued Rubbed Sand-off • Worm Holes





C. Distressed Antiqued Rubbed Sand-off • Worm Holes • Thread Marks







Distressing Available In All Standard Debut Series Colors

Color Tone

Color Tone with Artist Brush Glaze
Color Tone with Old-World Hand-Crafted Glaze

Accent Color Tone

Accent Color Tone with Artist Brush Glaze

Accent Color Tone with Old-World Hand-Crafted Glaze

Accent Stain and Accent Stain with Artist Brush Glaze

Also Available in Color SPLASH

Color SPLASH with Artist Brush Glaze
Color SPLASH with Old-World Hand-Crafted Glaze

COLORSPLASH™

ART OF GLAZING

See page 22 for details

See page 26 for details



THE ART OF GLAZING

Artist Brush Glaze

Improved Consistency

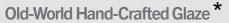
Now that glazing has become available on almost every door style in the Legacy line up, more and more glazed standard overlay products are being ordered. In order to keep the consistency between the door and the face frame, we have developed a new technique, which we call "The Artists Brush". As we all know, no two doors are alike but this technique allows us to individually work on each component one at a time, developing a distinct accent. These artistic hand painted accents emphasize the details of each profile in its own unique way.

Old-World Hand-Crafted Glaze*

Consistently Inconsistent

The true art of flood glazing involves an hand wiped technique that in some cases leaves behind an overlay of color, as well as accented tones of glazing in the corners and recesses of the door. As seen in the pictures, our goal is to create a specific look that we like to call, "Consistently, Inconsistent". No two doors will look alike. Our new flood glaze process will cover the entire finished exterior of the cabinet, face frames and end panels included.









^{*}Available in Executive Construction Only

Warranty

Legacy Cabinets, Inc. warrants its "covered products" to the original consumer purchaser to be free from all defects in workmanship and material under normal use for a period of five years from the original date of purchase. "Covered products" includes cabinet boxes, doors, drawers, shelves, and accessories that are manufactured by Legacy Cabinets, Inc. Any accessories or other products sold with or as a part of any "covered product" that were not manufactured by Legacy Cabinets, Inc. are excluded from the definition of "covered products" and coverage by this limited warranty.

Legacy Cabinets, Inc. will replace defective "covered products" for the original consumer purchaser free of charge during the warranty period as long as the Legacy Cabinets distributor is contacted within the warranty period in the following manner. In order to receive replacement products under the terms of this warranty, the original consumer purchaser must contact the distributor in writing within the warranty period. The writing must include (1) a description of the product, (2) the date and place of purchase, (3) a description of the defect, (4) a request that the product be replaced, and (5) proof of purchase.

This warranty does not cover misuse, abuse, improper storage, neglect, acts of God, exposure to moisture, exposure to extreme temperatures, warped items or improper installation. Additionally, this warranty does not cover wear or deterioration that results from natural aging, including expansion and contraction. Any incidental, consequential, or other damages of any kind or nature are also excluded. This warranty does not cover discoloration such as lightening or darkening due to light exposure, natural or artificial. Age, lighting, and exposure to the elements all have an expected and natural effect on wood and are not considered to be manufacturer's defects that are covered by this warranty.

This warranty does not include any expenses incurred in removal, shipment, or reinstallation of the "covered products". Legacy Cabinets, Inc. will not assume or authorize anyone to assume for us, any liability in connection with the sale of Legacy's products. This warranty shall not apply in storage situations where loading exceeds the Kitchen Cabinet Manufacturers Association testing and certification standards. In addition, this warranty shall not apply to any products used or installed in conjunction with Legacy Cabinets such as plumbing fixtures, countertops, or appliances.

Legacy Cabinets, Inc. reserves the right to change design, specifications, and materials as conditions require when improvements are developed. The manufacturer has no obligations to incorporate such changes in products previously manufactured.

Upon inspection, Legacy Cabinets, Inc., at their discretion, will either replace or repair the defective product. Replacement parts may not match your existing cabinetry due to changes in the finish and wood over time.

This warranty is non-transferable.

This warranty gives you specific legal rights. You may also have other rights, which vary from state to state.









SAMPLES

While every effort has been made to duplicate actual stain colors in the printed materials, we recommend that you view an actual color block or door sample before you purchase.



















